

# Designing Robots for Nuclear, Offshore and Subterranean Mine Environments

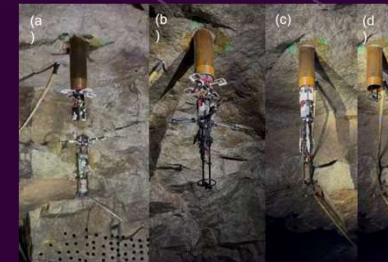
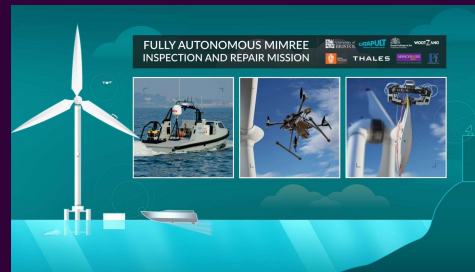
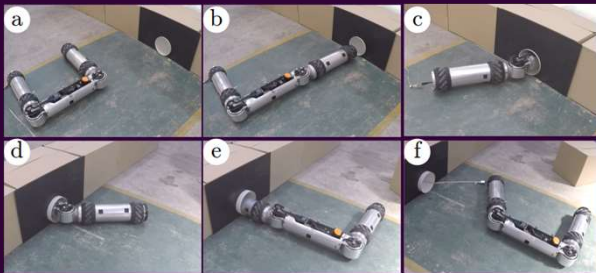
Dr Simon Watson



February 2023

# Agenda

- Introduction to the University of Manchester
- Design of Robots for the Inspection of Nuclear Facilities
- Design of Robots for the Inspection of Offshore Wind Turbines
- Design of Robots for the Inspection of Subterranean Mines



# Bio

- 2003 – 2008
  - MEng Mechatronic Engineering with Industrial Experience
  - UMIST / The University of Manchester
- 2008 – 2012
  - PhD “Mobile Platforms for Underwater Sensor Networks”
  - The University of Manchester
- 2012 – 2013
  - Post-Doctoral Research Associate – Nuclear Robotics
  - The University of Manchester
- 2013 – Present
  - Lecturer / Senior Lecturer / Reader in Robotic Systems
  - The University of Manchester



# The University of Manchester



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# The University of Manchester History



- Rutherford first split the atom,
- Thomson discovers the electron
- Kilburn and Williams built the world's first stored-program computer – The Baby
- Lovell built the largest steerable radio telescope
- Geim and Novoselov isolated graphene for the first time



1900

JJ Thomson, Physics (1906)

Ernest Rutherford, Chemistry (1908)

1910

William Lawrence Bragg, Physics (1915)

1920

Archibald V Hill, Physiology or Medicine (1922)

Niels Bohr, Physics (1922)

CTR Wilson, Physics (1927)

1930

Arthur Harden, Chemistry (1929)

James Chadwick, Physics (1935)

1940

Walter Norman Haworth, Chemistry (1937)

George de Hevesy, Chemistry (1943)

1950

Robert Robinson, Chemistry (1947)

Patrick Maynard Stuart Blackett, Physics (1948)

John Cockcroft, Physics (1951)

1960

Alexander Todd, Chemistry (1957)

Melvin Calvin, Chemistry (1961)

1970

Hans Albrecht Bethe, Physics (1967)

John Richard Hicks, Economic Sciences (1972)

Nevill Francis Mott, Physics (1977)

1980

Arthur Lewis, Economic Sciences (1979)

John Charles Polanyi, Chemistry (1986)

1990

Michael Smith, Chemistry (1993)

2000

Joseph E Stiglitz, Economic Sciences (2001)

John Sulston, Physiology or Medicine (2002)

2010

Andre Geim, Physics (2010)

Kostya Novoselov, Physics (2010)

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# Manchester Engineering Campus

- £500m Investment in Engineering Facilities
- Over 76,00m<sup>2</sup> of teaching and research space
- Largest home for Engineering and Materials in the UK
- Home to over 8000 students and academics



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# RAICo One



Collaboration between Sellafield, Nuclear Decommissioning Authority, UK Atomic Energy Authority and UoM

Funding will be available for UK academia to engage in the RAICo programme

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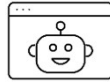
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# Welcome to the Centre for Robotics and AI

Distinctive profile cutting **across many disciplines** in science and engineering, reaching out to social science and healthcare (>100 members)

Focus is on the development, integration and application of **human-Centred AI** approaches in the design of robots and autonomous systems for real world applications.

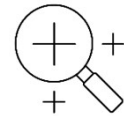
We work extensively with **industry and users** in various sectors, including nuclear, healthcare, infrastructure and space.



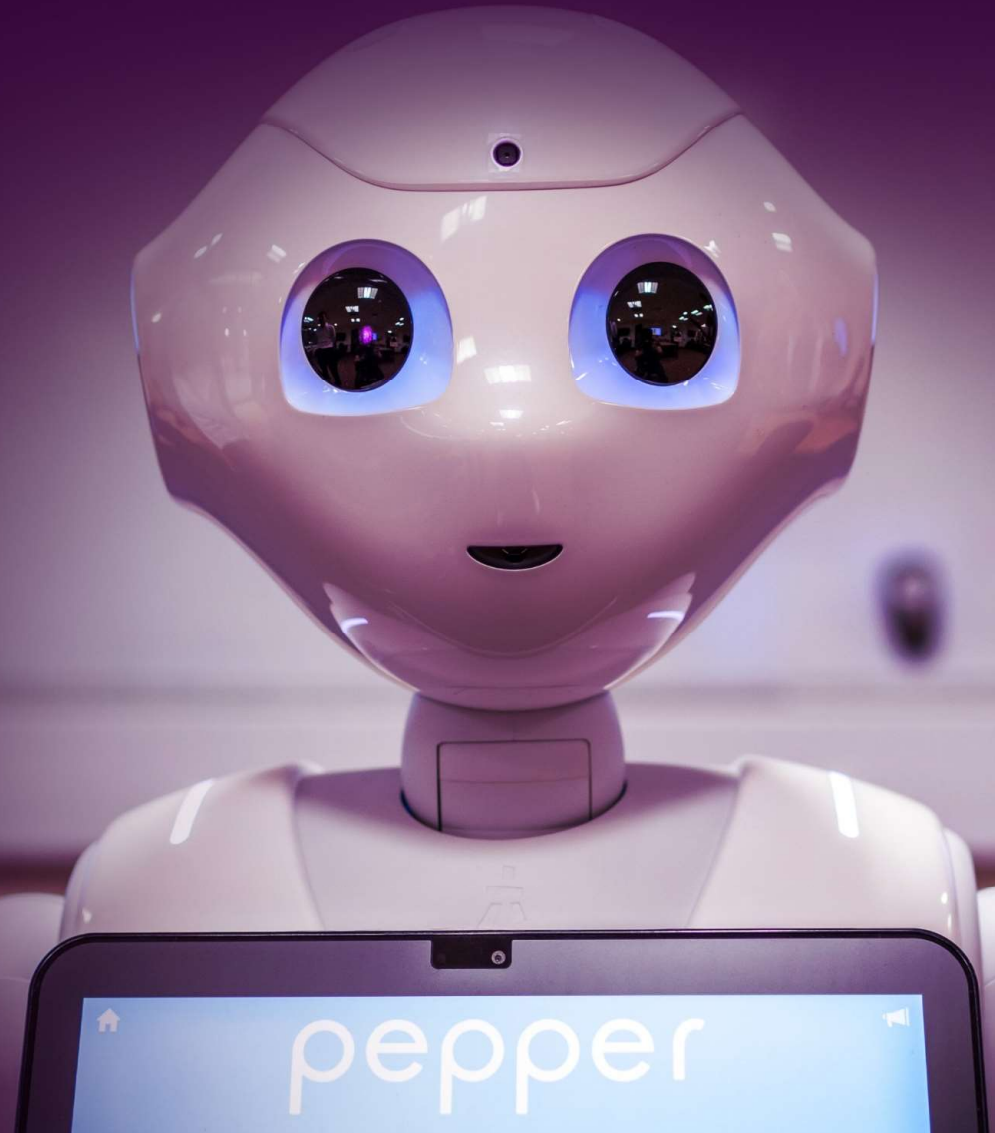
**Centre leads**



**Equipment and  
facilities**



**Our research**





## Centre of Robotics and AI

Centre leads

Equipment and facilities

Our research

### At our state of the art facilities we have the following robotics:

- Fixed testing arenas for aerial and ground based robots
- Vicon positioning systems
- Aquatic testing facility (4.8 m x 3.6 m x 2.4 m)
- Qualisys underwater positioning system
- 2 x Kinova Gen 3 7 DOF manipulators
- Kuka LBR iiwa 14 R820 manipulator
- 4 x UR5 manipulators
- 1 x Franka Emika Panda manipulator
- Ground robots including: A1 robot quadruped; Clearpath Jackal; Clearpath Huskey; Agile X Scout 2.0; Agile X Scout Minis; ICE-9 Lyra; MIRRAX
- Aerial robots including: DJI Matrice 300 RTK; Yuneec H520.
- Aquatic robots including: BlueROV2; ICE-9 MALLARD; DeepTrekker DTG 3; Blueprint Alpha 5 manipulator.
- Range of sensor systems including Ouster, Sick and Velodyne LiDARs; thermal cameras; LORD inertial measurement units; Waterlinked Doppler velocity log; blueprint Oculus 3000 multibeam sonar; Hydromea underwater communication system; XRF; STS Safe-miniSource.



## Centre of Robotics and AI

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Equipment and facilities

Our research

Platform design, mechatronics and control

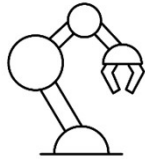
Verification, security and trust

Human-robot interaction and cognitive robotics

AI, machine learning and data

Ethics and society

## Key themes



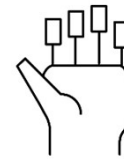
### Platform design, mechatronics and control

Focus on the development of robotic platforms for nuclear, offshore, mining and space. E.g. soft robotics and robotic solutions for deployment into congested and demanding environments. Development of low-level systems to enable autonomy, such as control and communications.



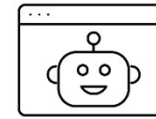
### Verification, security and trust

Address the key problems of how to provide verification evidence for the safety, security and trustworthiness of robotics, autonomous systems, and AI. Important impact upon regulation and standards, thus involved with a wide range of national and international activities.



### Human-robot interaction and cognitive robotics

Applications of social robots for healthcare and education, to remote handling in extreme environments. Investigating methods to improve how people interact with robots, as well as how robots interact with each other. Focus on reliable, resilient and trustworthy systems.



### AI, machine learning and data

Development of novel AI and learning-based methods to robotics and autonomous systems. Includes work on machine learning for vision, methods for multimodal robot sensing and for data integrating robots within distributed IoT and ambient intelligence environments.



### Ethics and society

Concern with what robots do, why they do it and how users can understand and trust them. Multidisciplinarity for responsible, ethical deployment and sustainability. Key focus on transparency of behaviour, for strong verifiability, trustworthiness and explicit ethical behaviour.

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# **Design of Robots for the Inspection of Nuclear Facilities**

# Industrial Need at Sellafield



- Highly congested
- 170 major nuclear facilities
- £70bn programme of decommissioning

Various beta/gamma facilities need to be characterized and dismantled.

**The Observer**  
Nuclear power

## Sellafield: the most hazardous place in Europe

Last week the government announced plans for a new generation of nuclear plants. But Britain is still dealing with the legacy of its first atomic installation at Sellafield - a toxic waste dump in one of the most contaminated buildings in Europe. As a multi-billion-pound clean-up is planned, can we avoid making the same mistakes again?

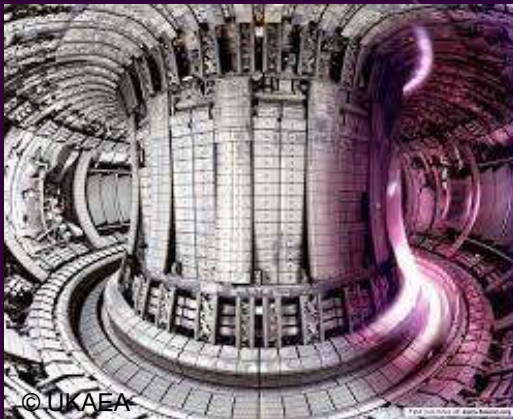
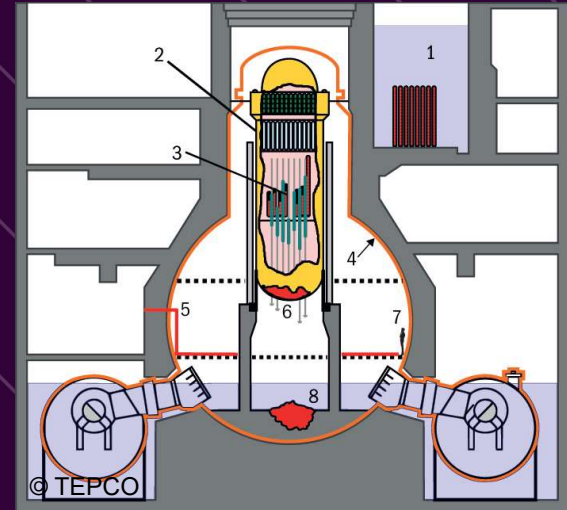


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# Nuclear Challenges



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# Dounreay Deployment (RAIN – ISCF, UKRI)

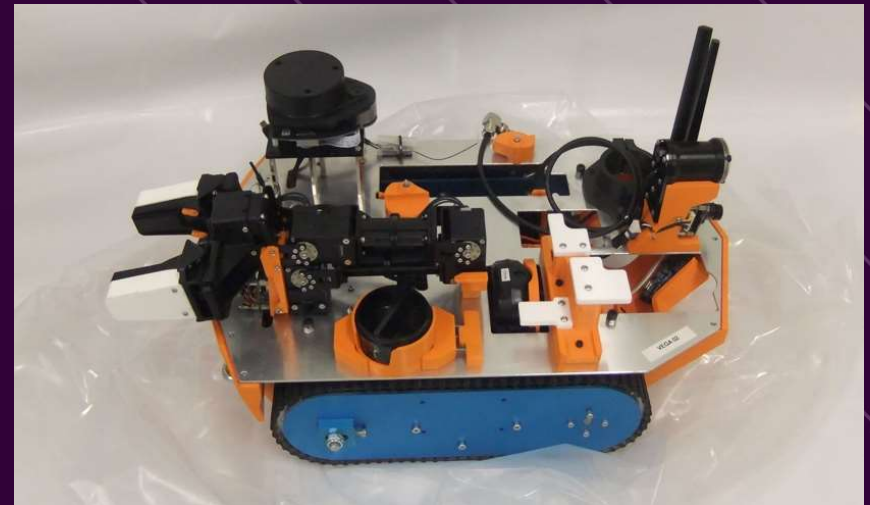


Low-cost disposable robot developed to inspect a ventilation duct on the Dounreay nuclear site.

Successful deployment of the robot in Sept 2021 and February 2022.

Saved Dounreay:

- £45k in costs
- 2250 hours of airline suited entries

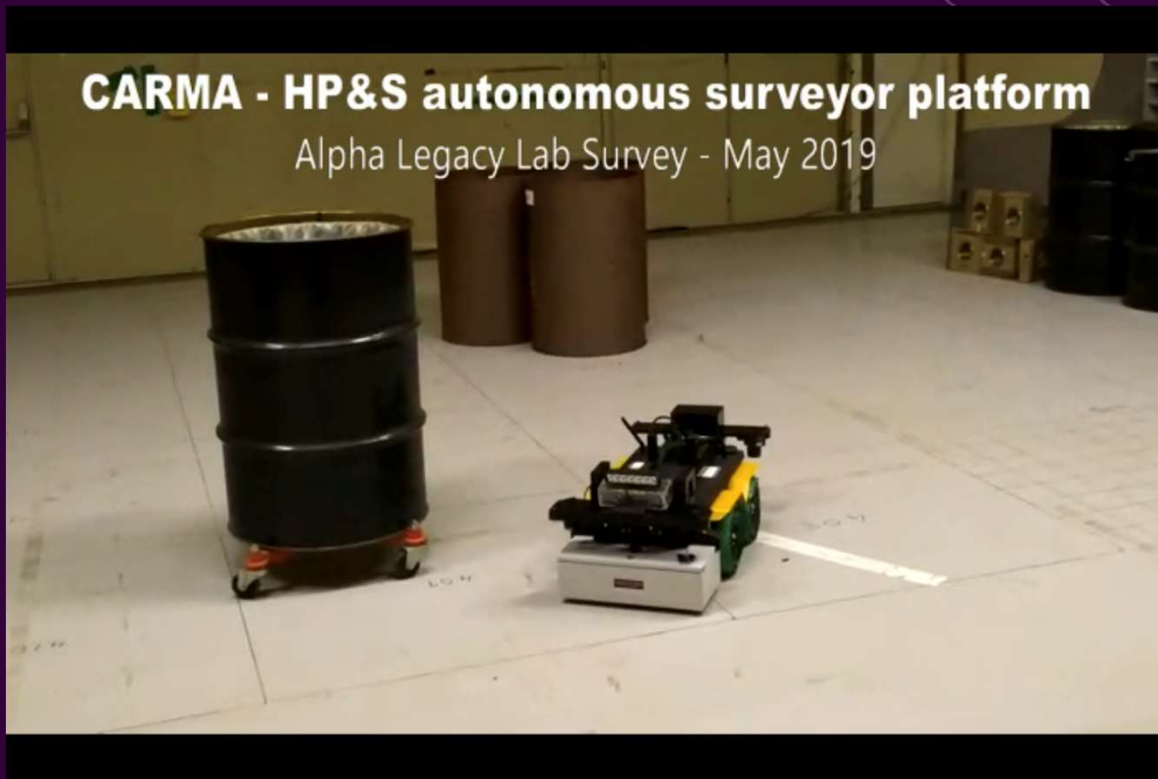


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# CARMA: Deployment at Sellafield (SL, EPSRC – IAA, RAIN)



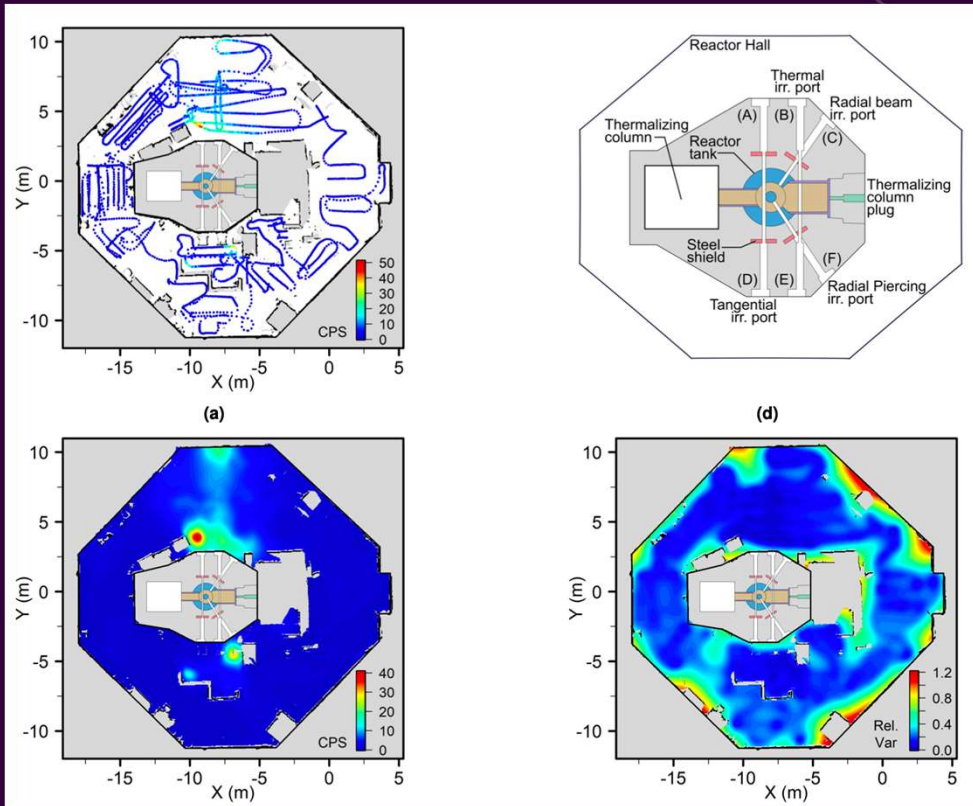
CARMA is designed to survey large floor spaces and identify areas of contamination.

CARMA is fully autonomous. It:

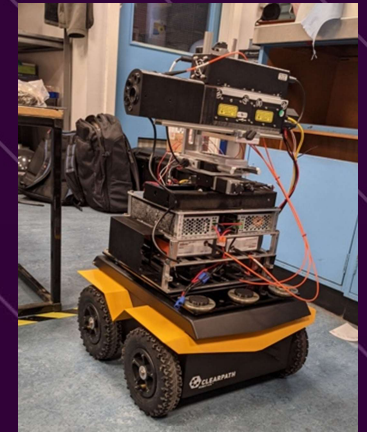
- determines the area it needs to explore
- maps a route that will cover all the floor space.
- avoids obstacles and radiation
- produces a map highlighting any areas of contamination.



# Mapping of a Nuclear Reactor (TORONE – EPSRC)

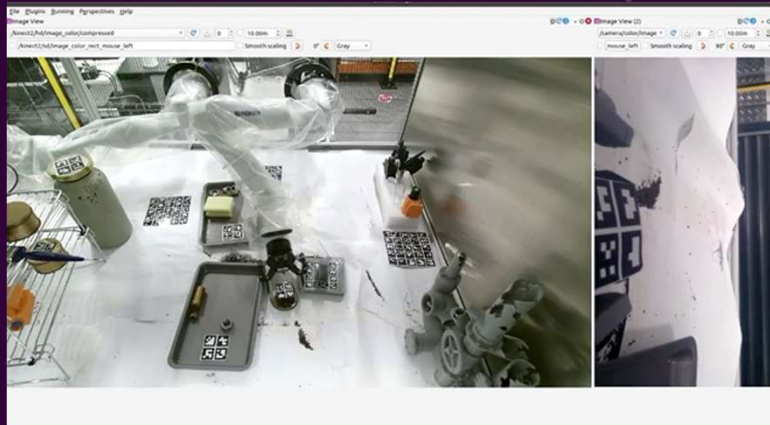


Robot used to provide radiation map of operating nuclear reactor (Franz-Josef, Slovenia)



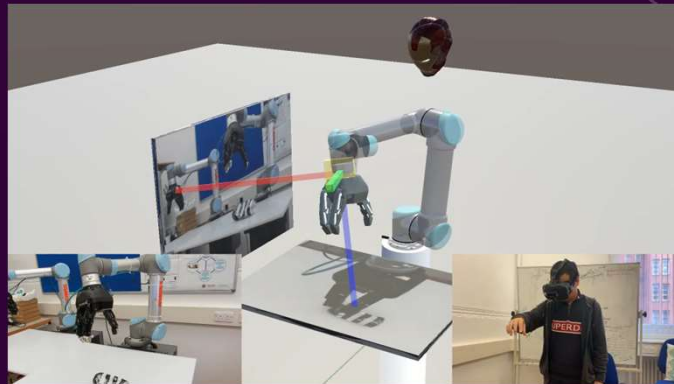
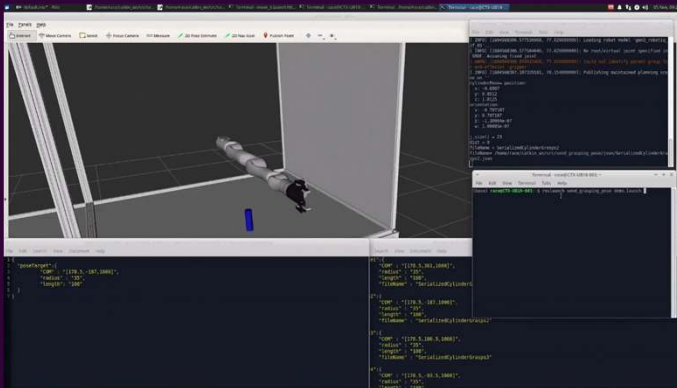


# Hands out of Gloveboxes (RAIN – EPSRC; UKAEA)



Led by UKAE

Developing low-level systems to enable gloveboxes to be operated using manipulators. Requires HRI, control systems, automated grasping, fault detection etc.

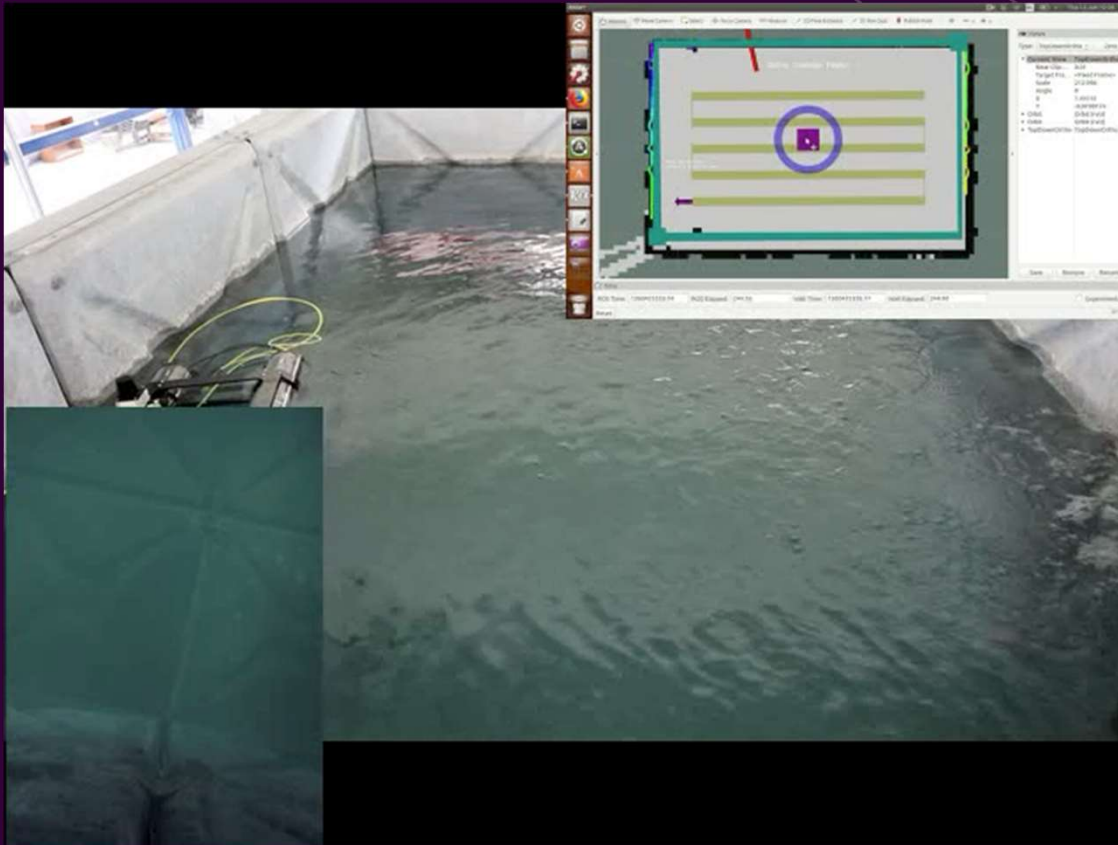


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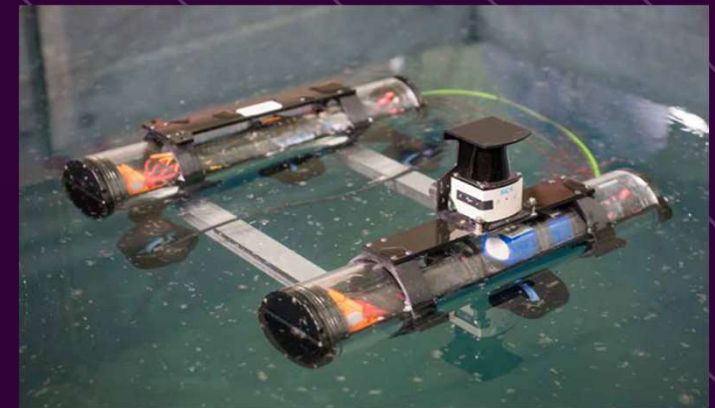
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# MallARD: Floating Platform (RNE Programme Grant, EPSRC)



MallARD has been designed to inspect nuclear storage ponds.

Software systems similar to those on ground based robots, highlighting the modularity of the hardware and software systems.



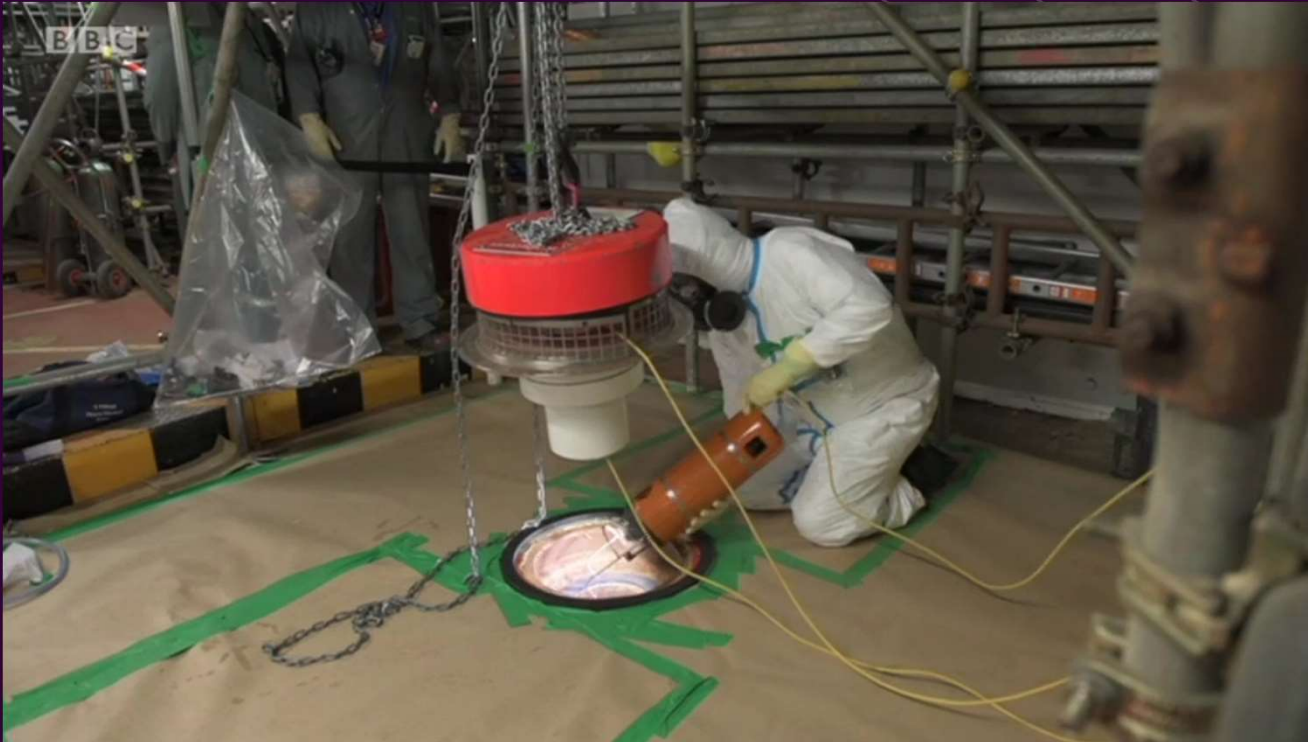
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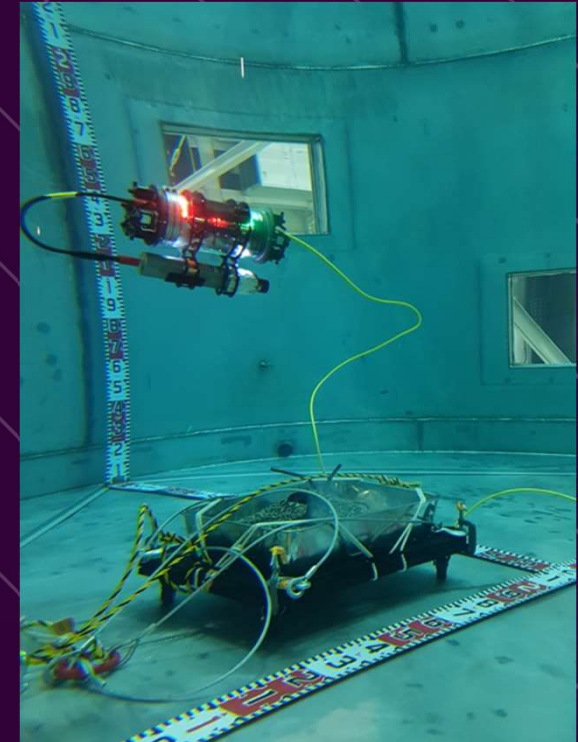
Groves, K. et al., (2019), 'MallARD: An Autonomous Aquatic Surface Vehicle for Inspection and Monitoring of Wet Nuclear Storage Facilities', Robotics

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# AVEXIS: Submersible Robot (DAMSEL – EPSRC)

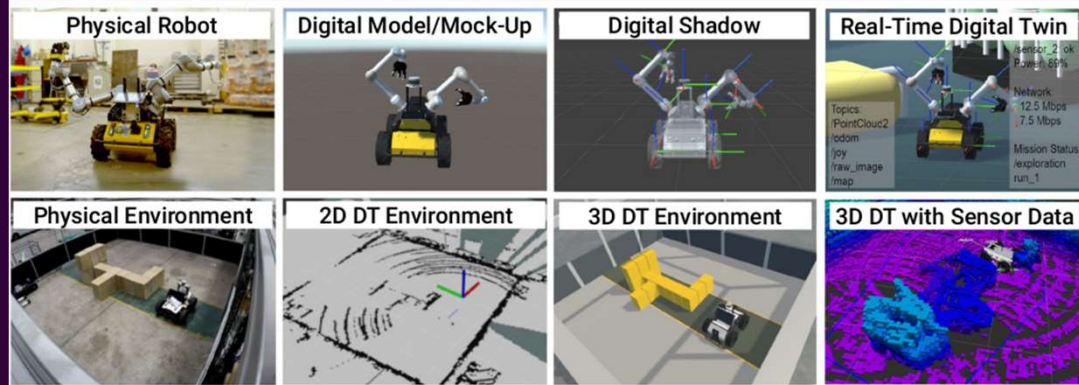
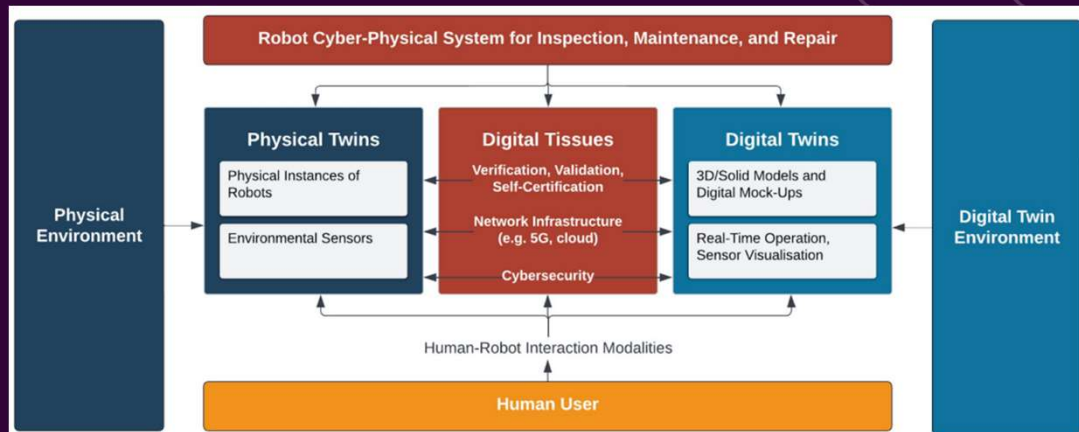


First submersible to be deployed into MSSS, Sellafield



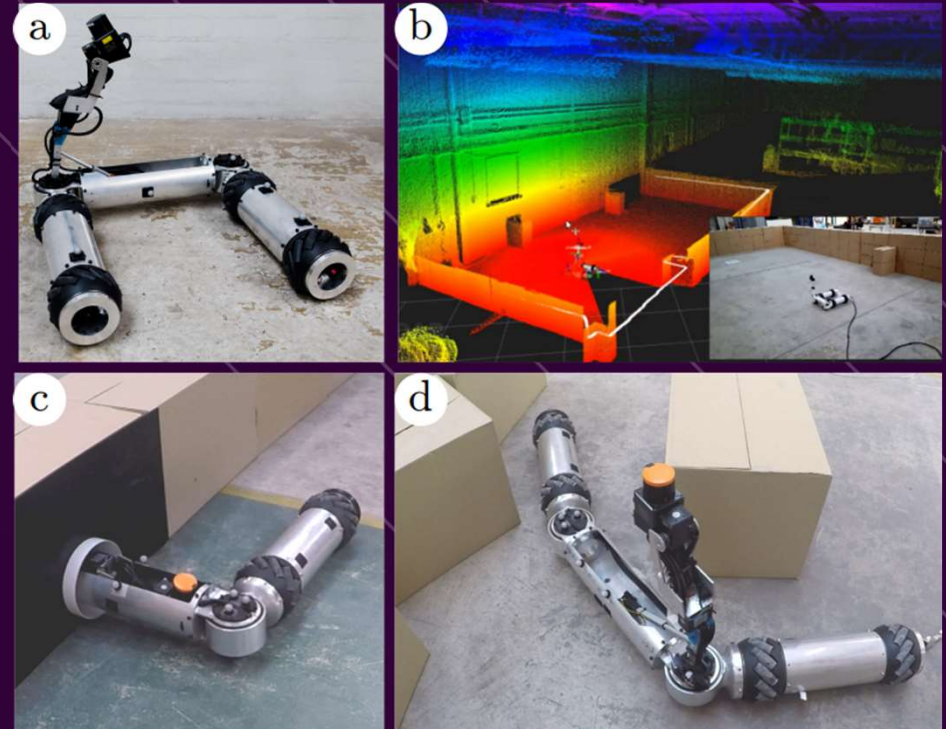
Naraha, Japan

# Cyber-Physical Systems for Inspection, Maintenance and Repair

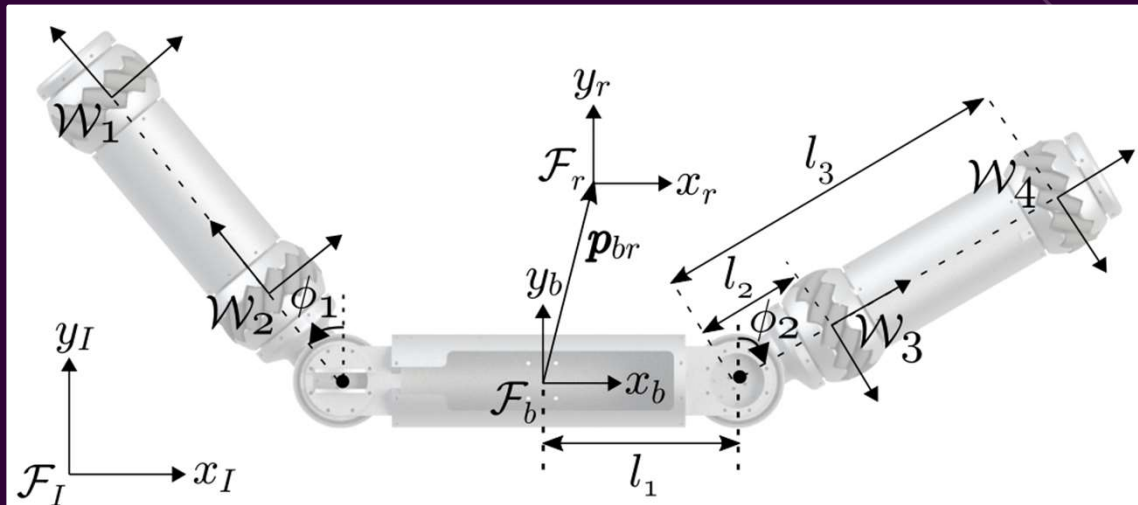
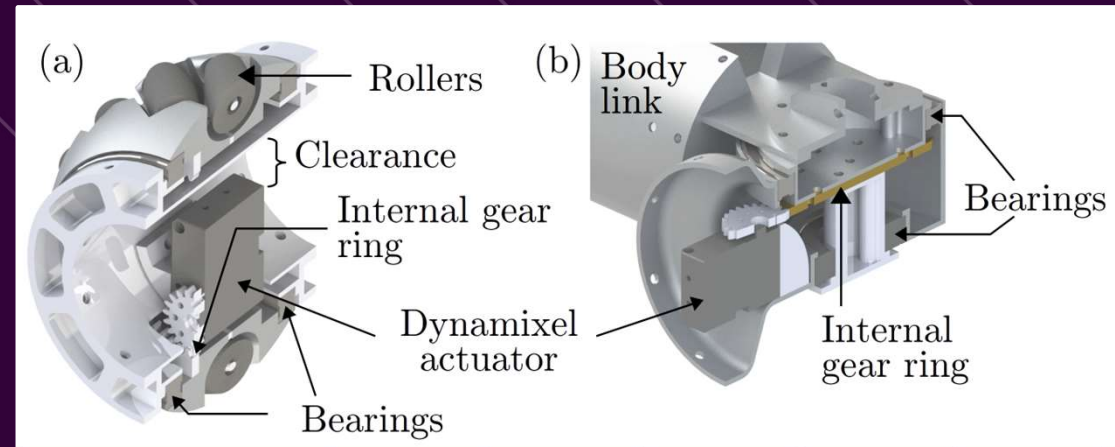
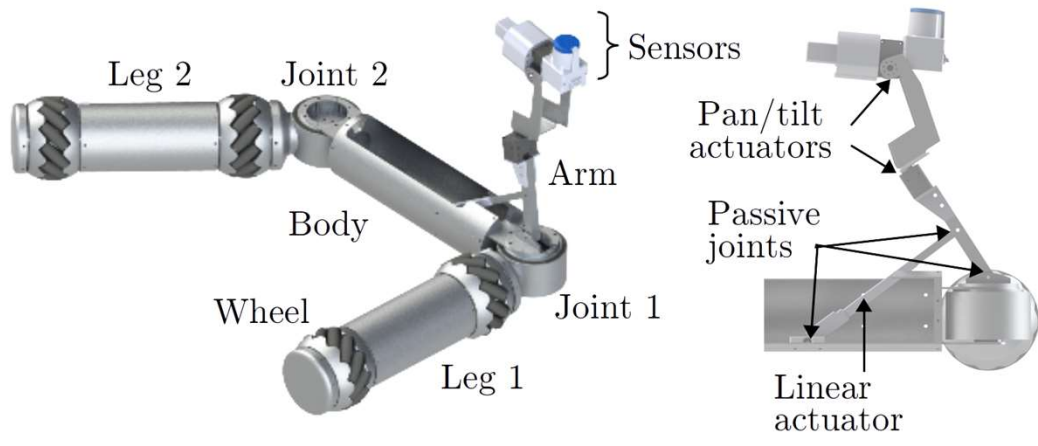


# Robotic Inspection – **M**iniature **R**obot for **R**estricted **A**ccess **E**Xploration (**MIRRAX**)

- MIRRAX designed to be deployed through 140 mm ports.
- HD rad-hardened cameras, radiation sensors, LIDAR
- Can generate 3D images once deployed.



# Design of MIRRAX



# MIRRAX Operations



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Cheah, W. et al., (2022), 'MIRRAX: a reconfigurable robot for limited access environments', IEEE Trans. Robotics

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# **Design of Robots for the Inspection of Offshore Wind Turbines**



# Industrial Need

- Asset Inspection, maintenance and repair
- Extreme environment -
  - Hazardous deployment
  - Hazardous working conditions



# MULTI-PLATFORM INSPECTION MAINTENANCE & REPAIR IN EXTREME ENVIRONMENTS (MIMREE)

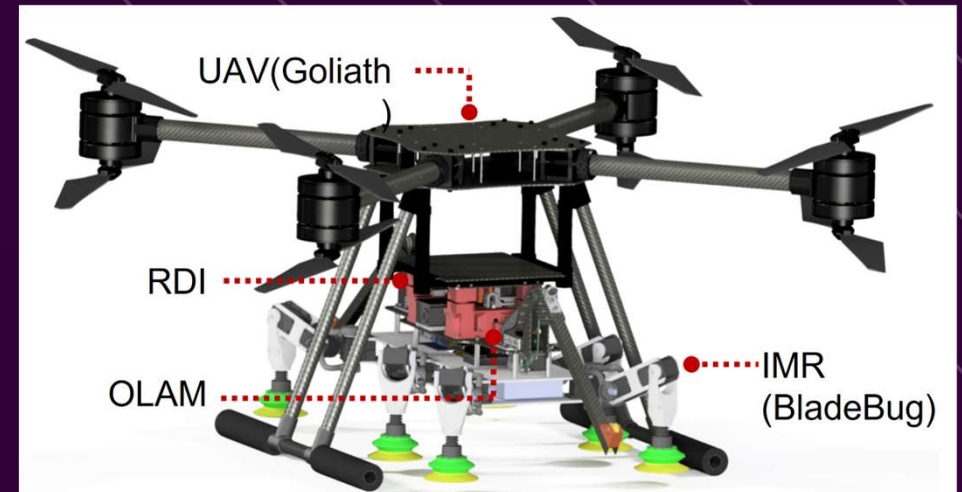
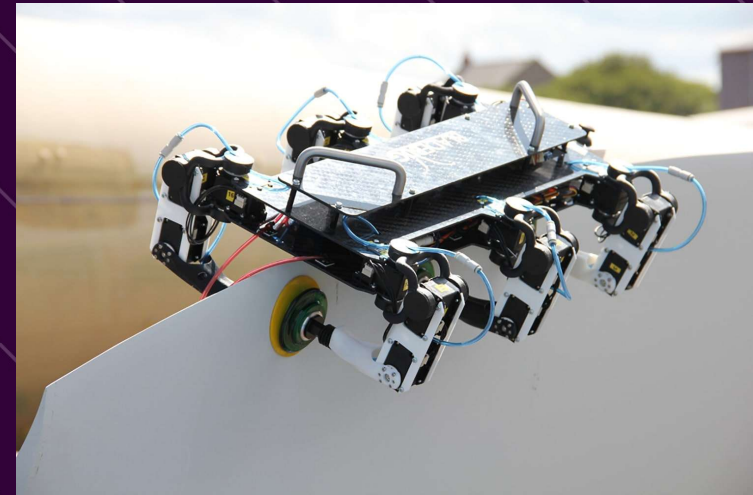


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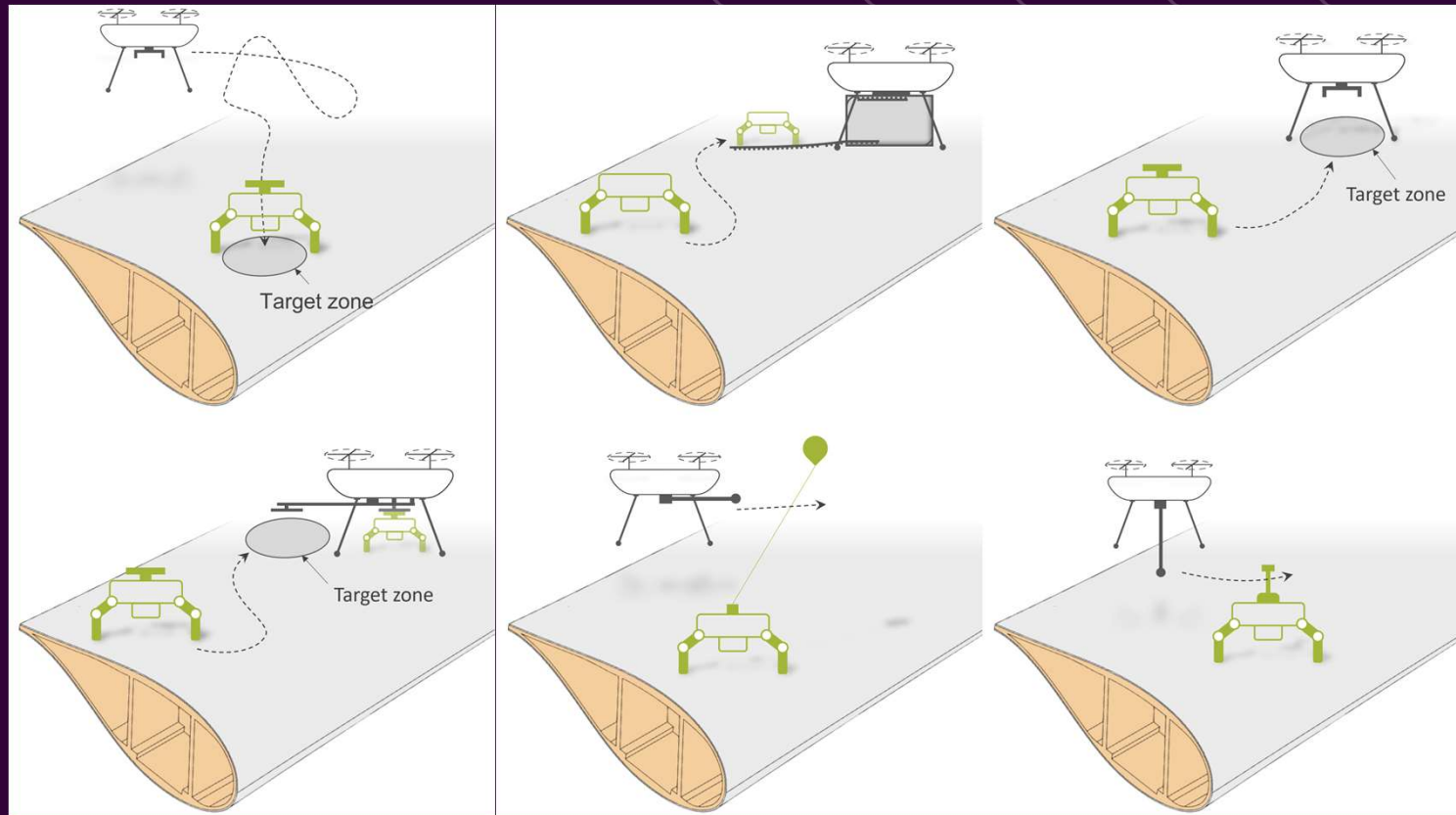
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# Design Challenges

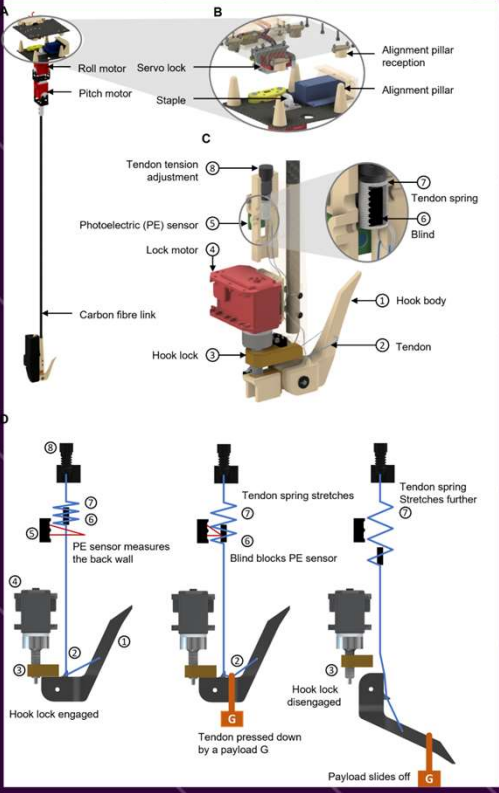
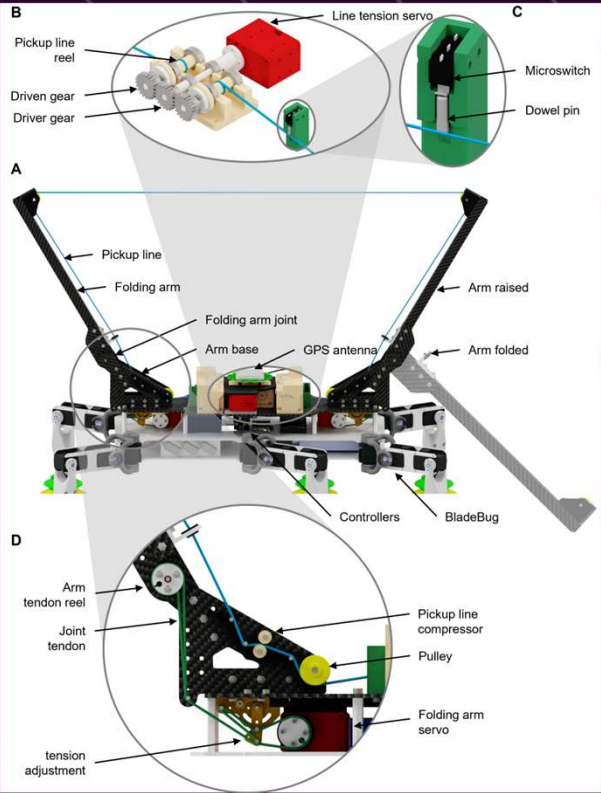
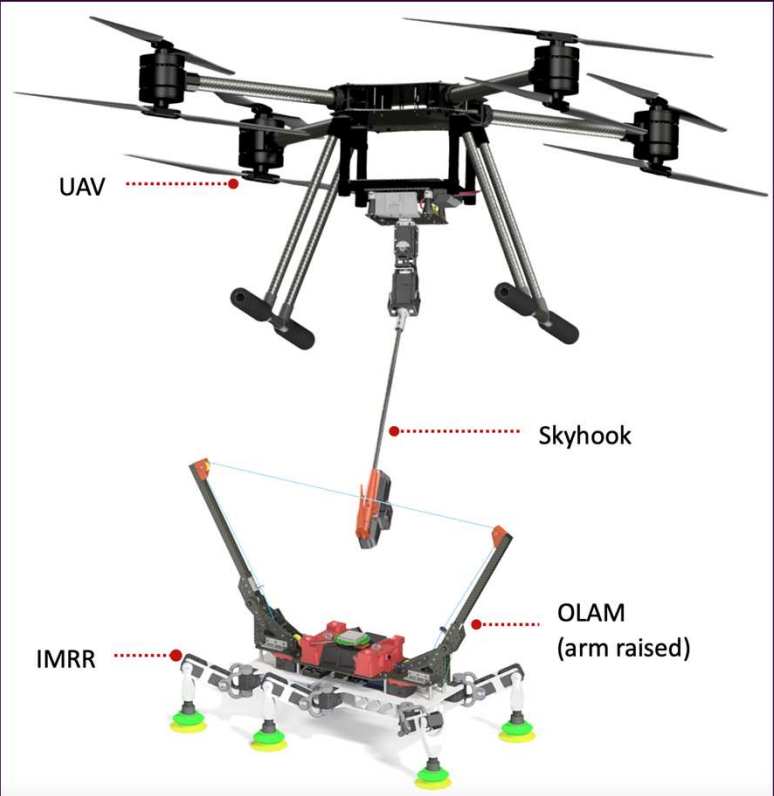
- How to deploy a blade inspection robot onto a wind turbine blade
- How to retrieve a blade inspection robot from a wind turbine blade



# Retrieval Mechanisms



# Skyhook Retrieval System

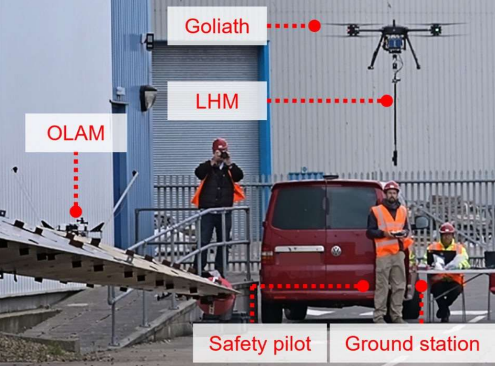
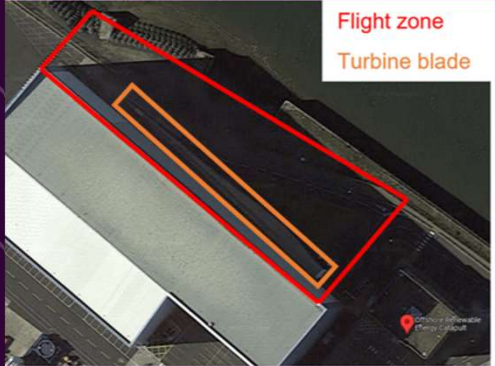


# Proof of Concept Testing



GPS trajectory

GMP plan



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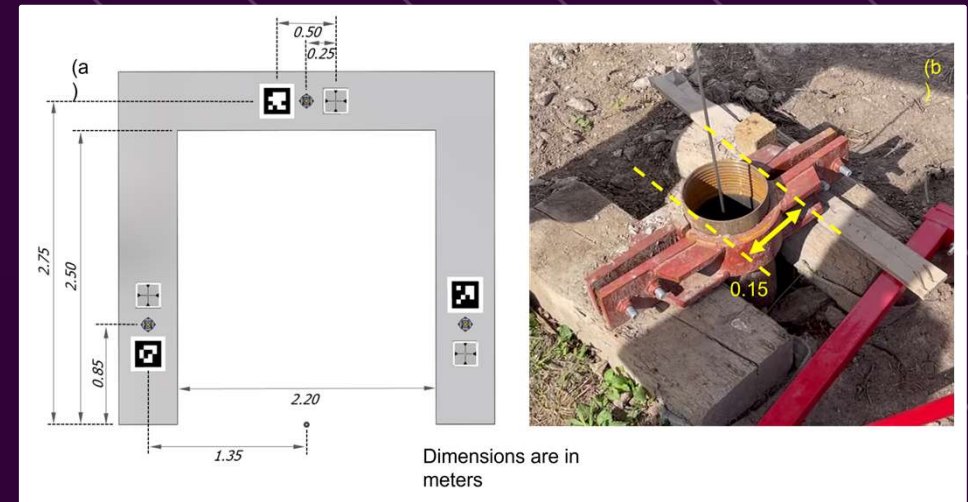
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# **Design of Robots for the Inspection of Subterranean Mines**

# Industrial Need

- Monitoring of subterranean mines underneath railway lines
  - ~5000 mines under the UK rail network
- Extreme environment -
  - Deployment through 150 mm bore hole through 30 m of rock
  - Dark, GPS denied, BVLOS





# Prometheus Concept



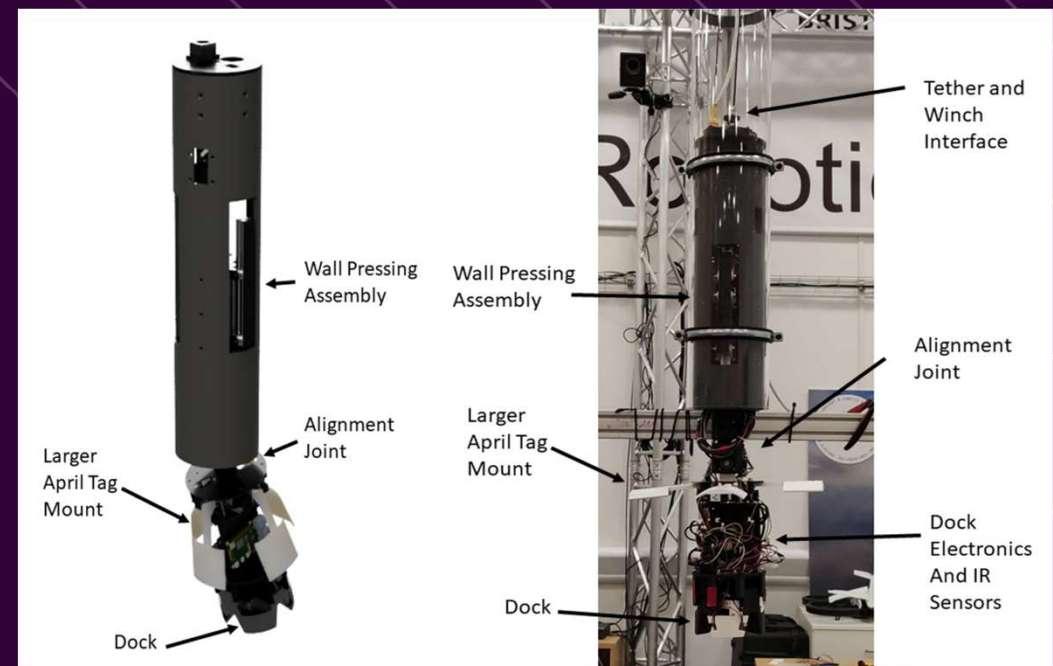
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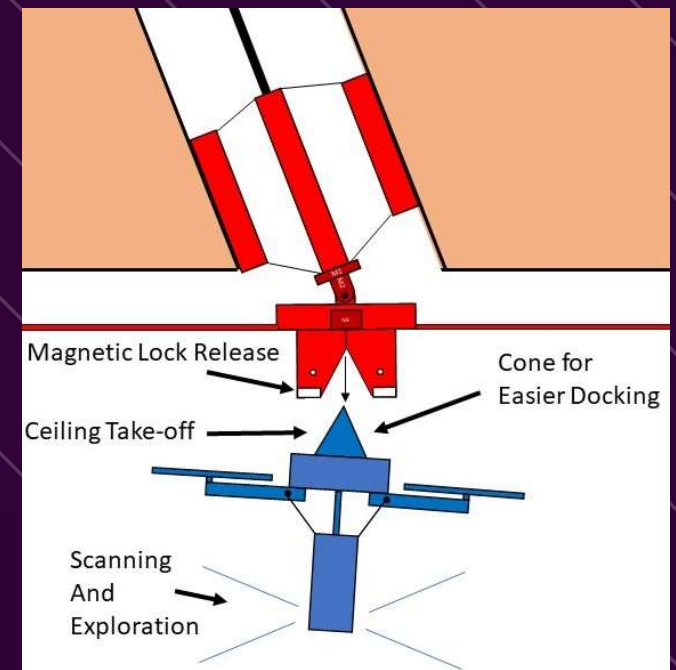
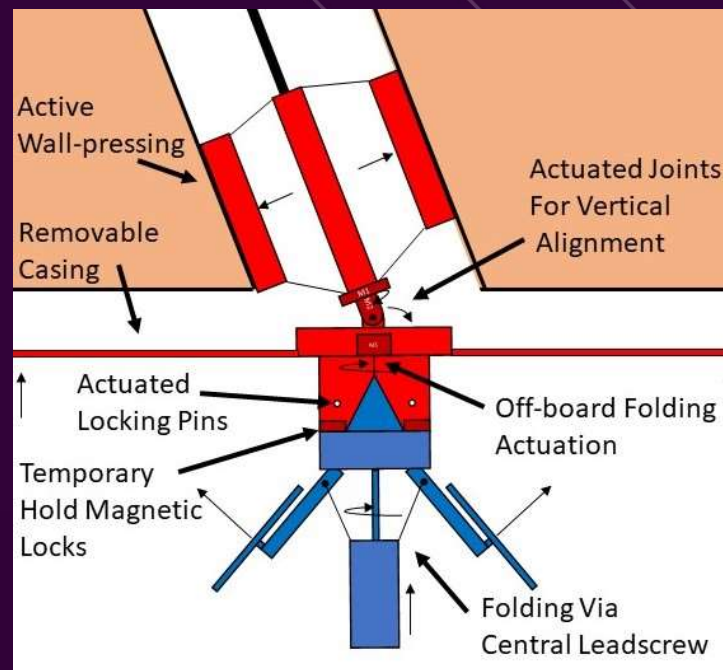
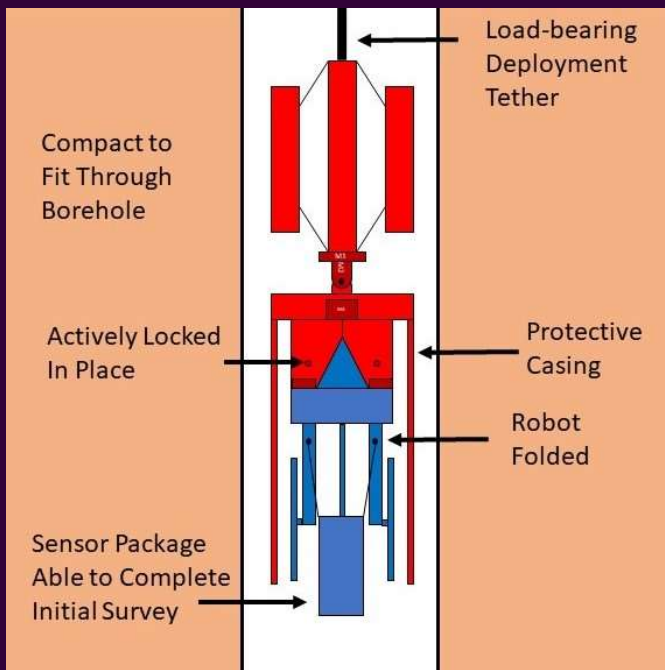
Brown, L. et al., (2020), 'The Design of Prometheus: A Re-configurable UAV for Subterranean Mine Inspection', Robotics

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# Reconfigurable Drone



# Borehole Deployment



# Deployment Mechanism



# Prometheus Deployment

An Autonomous Reconfigurable Drone for Building Digital Twins of Subterranean Mines

PROMETHEUS



THALES



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**Questions?**

